













Let's make an entrance

RK Door Systems is a family business that specialises in the fabrication and supply of highly insulated aluminium entrance doors that offer exceptional performance combined with contemporary designs.

Using precision German technology we have developed a selection of contemporary entrance doors that offer extremely low maintenance with wipe clean surfaces and through their rigid construction will not warp or bow.

Each design is available in a range of specifications and finishes and combined with their modern and unique designs they will make a stunning entrance to any building.

> "Design is not just what it looks like and feels like. Design is how it works"

> > STEVE JOBS Founder of Apple

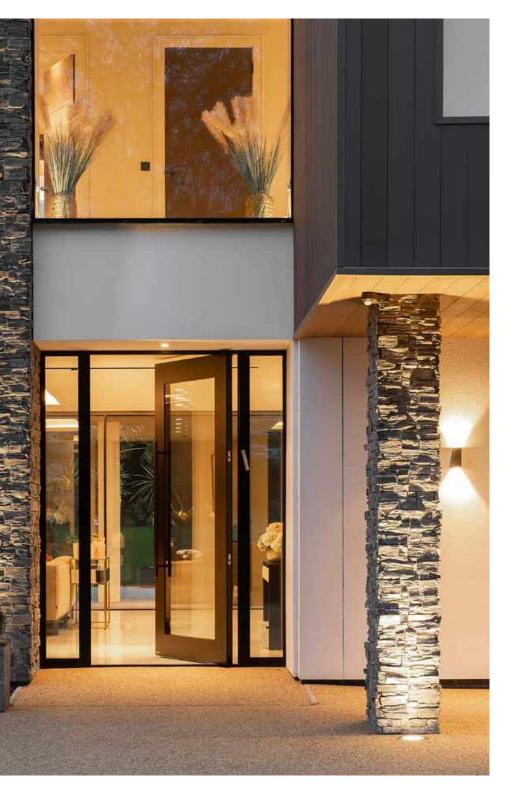












#### Doors to make the **best first impression**

PAS24:2016 certified & Secured By Design accredited

10 Year Warranty

Fully flush profile internally and externally

Single frame construction (doors with sidelights and fanlights also constructed in one single frame)

Bespoke and flexible designs with hinged doors up 1300 x 3000mm high and pivot doors up to 2000 x 4000mm high

Pivot entrance doors available in any of our door designs

Vast range of colours and finishes including timber, ceramic and specialist metallic options

Amazing thermal performance with U values from 0.95 down to 0.67

Finger scan and smart home operation available

Laminated security glass as standard in triple and quadruple units

Extensive hardware options available including 180 degree concealed hinges and built in LED lighting

Hidden fixing system with concealed drainage and wipe down surfaces for low maintenance and clean look

Custom design service available to create a door unique to you

Five star Google reviews

Online door configurator to create your own door design

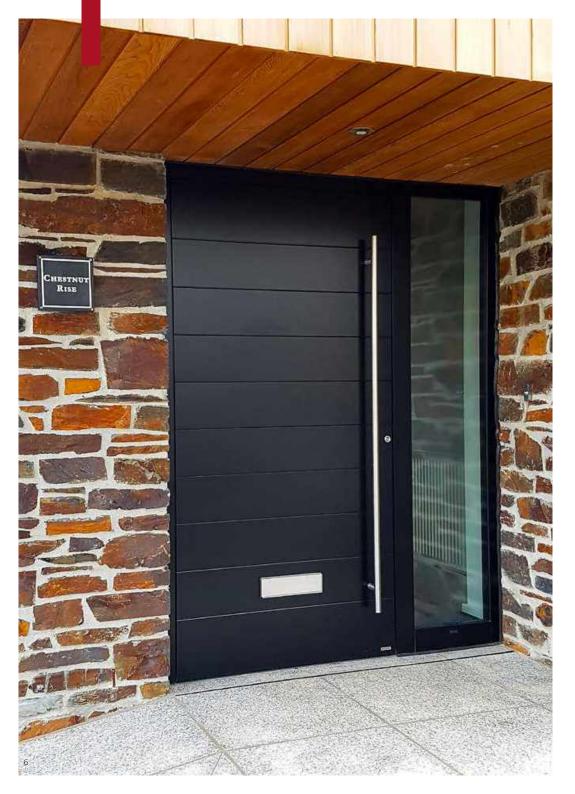












# **ENTRÉ** RANGE Offering exceptional value for money.

This selection of unique entrance doors offers style and performance and have been specifically designed to provide exceptional value for money. The doors comprise many of the same quality components as our Excellence range and have a flush interior and exterior. In addition, all Entre doors are Secured by Design Certified, European security level RC2 and RC3 and UK PAS 24 Certified, all of which delivers high levels of protection from unwanted intruders and the experienced burglar.

The overall specification of handle, locking system and colours have been carefully selected to maximise savings. Please contact us for further information and for details of matching sidelights, fanlights and optional extras.





Flush face to the interior and exterior

#### **Entré** Specification

⇒ U-Value

0,92 W/m<sup>2</sup>K



Glazing

59mm triple glazed



Panel thickness 65mm



Max size

1150 x 2250mm Special order up to 1250mm x 2400mm



Security

Secured by Design PAS 24: 2016 RC2 & RC3



ES2400 Rollband Hinges



Colours

16 standard colours, (any RAL colour, wood or special metal coatings available).

Fine structure finish available.

You can upgrade your door, including colours and finishes, hinges, handles, smart entry systems, add sidelights and much more, contact us for more information and









**RK 1200** 



**RK 1300** 



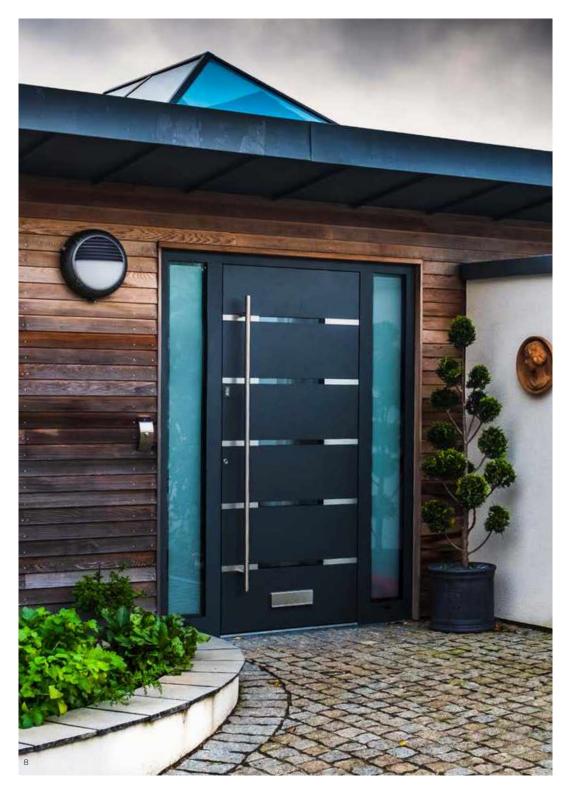
**RK 1400** 



**RK 1500** 



**RK 1600** 



# **EXCELLENCE** RANGE Limitless possibilities.

Our Excellence range offers some of the highest performing doors in Europe and we have an amazing collection of designs which are available in a range of specifications & finishes. All of our doors are handmade so you really can create a door that is unique to you.

Our online door designer allows you to create and view your new door and because our doors are handmade, we also offer a custom design service if you have a bespoke design in mind.

The doors have a flush interior and exterior and have PAS24:2016 & Secured By Design certification as standard as do all our doors.



### **Excellence** Specification

U-Value

0,72 W/m<sup>2</sup>K



Glazing

69mm triple glazed



Panel thickness

75mm



Sizes

Min: 800mm x 1900mm Max: 1150mm x 2250mm

Special order up to 1300mm x 3000mm



Security

Secured by Design PAS 24: 2016 RC2 & RC3



Hinges

ES2400

180 degree fully concealed hinges available on request.



Colours

16 standard colours, (any RAL colour, wood, ceramic, glass or special metal coatings available).

Fine structure finish available.

You can upgrade your door, including colours and finishes, hinges, handles, smart entry systems, add sidelights and much more, contact us for more information and prices.



Flush face to the interior and exterior





# **PIVOT** DOORS The ultimate entrance.

This prestigious opening style is available for all our door designs, both standard and custom, with the added benefit of grand door sizes up to 2000mm wide x 4000mm high\*, in a single panel. In addition, sidelights and fanlights are available within a single frame construction to create the ultimate entrance

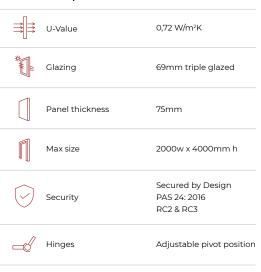
Our Pivot range use our Exclusive profile manufactured from premium German components and benefit from our hallmark flush door and frame construction system. These doors achieve a U Value of 0.72W/sq.mK and have full PAS 24:2016 and Secured by Design enhanced security certification as standard, offering high levels of protection from the elements and unwanted intruders.

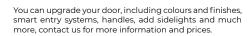
Our pivot doors have been rigorously tested both in the UK and overseas and developed with the specific aim of providing the best performing pivot door on the market. Security, thermal efficiency and weather performance all being critical elements in the product design.





### **Pivot** Specification





Colours

16 standard colours, (any RAL colour, wood, ceramic, glass or special metal coatings available).

Fine structure finish available.





# **GLASS** line



RK 3380

RK 3390

RK 3400

RK 3410

RK 3420

RK 3080

RK 3330

RK 3340

RK 3350

RK 3360

### **SMART** line



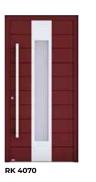


















































you can create your bespoke entrance....

### **FUTURE** line

RK 5100

RK 5290

RK 5300

RK 5310

RK 5320

RK 5330



RK 5340

RK 5350

RK 5360

RK 5370

RK 5090

# **ART** line









RK 5170



RK 5180



RK 6000



RK 6010



RK 5160

RK 6020



RK 6030



RK 6080

# **VINTAGE** line



RK 1940



RK 1920



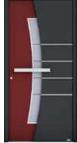
RK 1930



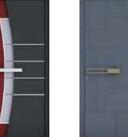
RK 1910



RK 6040



RK 6050



RK 6060



RK 6070



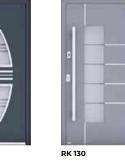




RK 7070

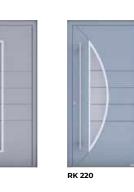
# **CLASSIC** line



























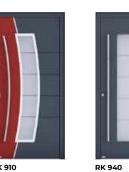




























# **ENTRÉ** range





RK 1200















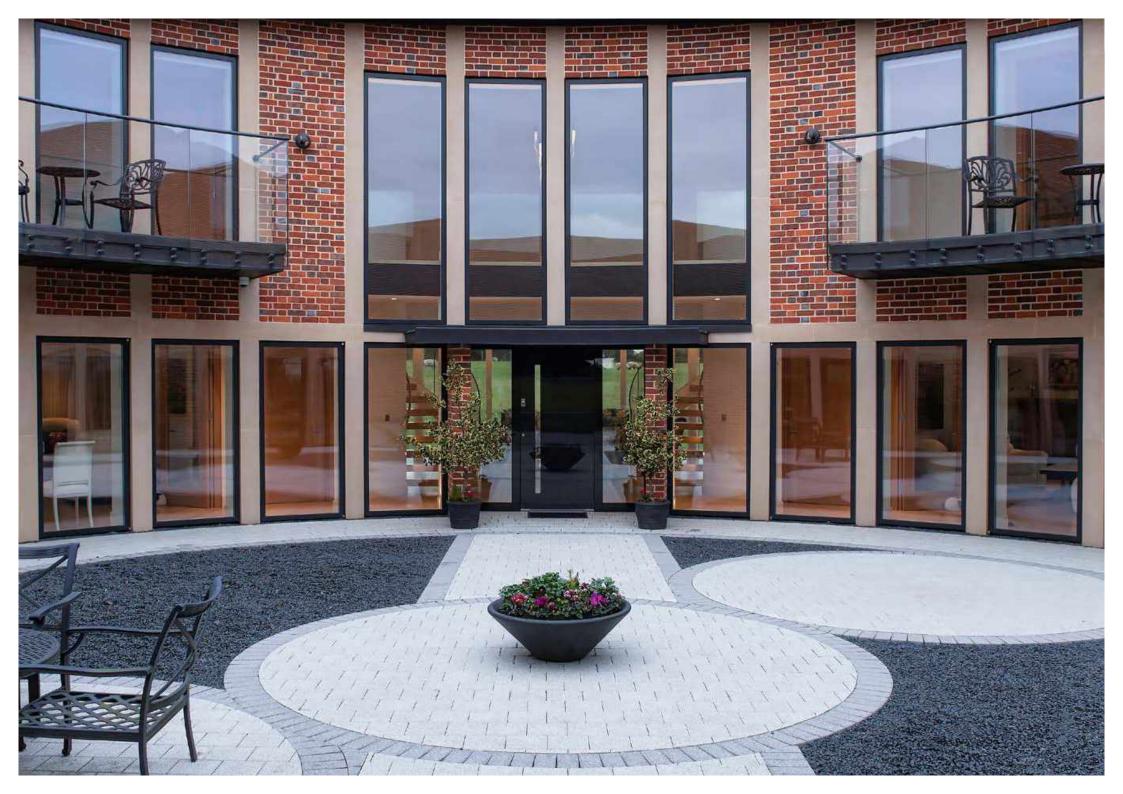
# **NET** line

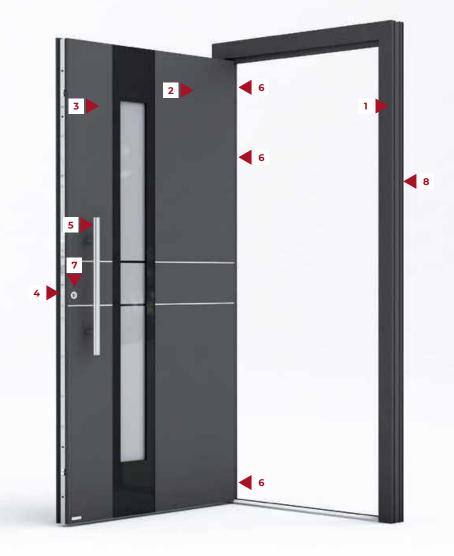












#### **NEW** Superior basic equipment EXCLUSIVE+ (optional)







ES 2620 or ES 2680 Stainless steel inner handle



2-colour inside and outside in RK standard colours freely selectable (e.g. inside RAL 9016 matt and outside RAL 7016 microstructure)

#### High standard equipment

All our aluminium doors offer individual designs, benefitting from high performance, security, and build quality with following standard specification:

•	Highly insulated RK Aluminium system front door.				
•	16 colours in matt or fine structure finish.	2			
•	High performance insulated core with laminated safety and heat protection triple glazing (warm edge).	3			
•	3 point automatic stainless steel lock with integrated and adjustable lock receiver.				
•	Stainless steel handrail 600mm long with straight or angled fixings.	5			
•	Two-piece flag hinge (Standard, Modern) Three-piece roll band (Exclusive, Premium, Prestige)				
	Pivot hinge (Pivot)				
•	BKS profile security cylinder with 5 keys included.	7			
•	Standard dimensions up to 1150 x 2250mm (larger sizes available subject to surcharge).	8			



ES 30.600 Handrail with oblique fixing (45°), polished stainless steel- matt



**ES 2210**BKS safety profile cylinder incl. 5 keys



ES 2602 Stainless steel round rosette flush (outside)



ES 40.600

Handrail with straight fixing, polished stainless steel- matt



ES 2641 Inner handle on long shield with return spring RAL 9016 or EVI silver



ES 2420 Door hinge (two-piece) RAL 9016 or EV1 silver



**ES 1100** GU Secury Automatic three- fold lock, stainless steel



# The heart of the door

Our exclusive profile boasts a 75mm fully flush frame and sash with a highly insulated aluminium panel which gives fantastic thermal performance and excellent security levels. Our aluminium is 3mm thick which allows us to be able to input grooves and flush stainless steel strips into the aluminium without compromising on quality.

•	Low level, thermally broken access threshold (Disabled access compliant)	1
•	High performance weather seal and connector	2
•	Frame edge profile designed for concealed fixing strap system	3
•	High performance insulated core	4
•	3mm thick aluminium outer face	5
•	Warm edge insulated spacer bar	6
•	Triple glass safety and low energy insulated glazing	7
•	High performance insulated thermal break	8

# Triple glazing - $Ug - 0.7 W/m^2K$ (Black warm edge spacer bar)

Outside: laminated safety glass 6mm (VSG) Middle: sandblasted glass / stained glass / float coated glass Inside: laminated safety glass 6mm (VSG)

#### Profile system

- RK Entre
- RK Standard
- RK Modern
- RK Exclusive
- RK Pivot

# Quadruple glazing – Ug – 0.3 W/m²K (Black warm edge spacer bar)

Outside: laminated safety glass 6mm (VSG) Middle I: sandblasted glass / stained glass / float coated glass Middle II: float coated glass Inside: laminated safety glass 6mm (VSG)

#### Profile system

- RK Premium
- RK Prestige

#### Design your door online

...with endless design possibilities, you can create your bespoke entrance....



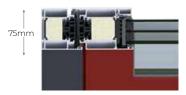
# **Profile systems**

Our doors vary with different frames and insulation cores.

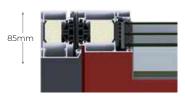
Depending on the door profile, their thermal performance also changes.

Our UD values were calculated according to DIN EN ISO10077-1, based on a door dimension of  $1150 \times 2250 \, \text{mm}$ .

#### **RK STANDARD**

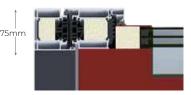


**RK Standard** 

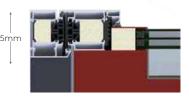


RK Standard Classic I

#### **RK MODERN**



**RK Modern** 

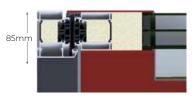


RK Modern Classic I

⇒ U <sub>d</sub> Permeability	0,95 W/m²K	0,92 W/m²K
Glass construction	Outside: laminated safety glass 6mm (VSG) Middle: sandblasted / stained / float coated Inside: laminated safety glass 6mm (VSG)	Outside: laminated safety glass 6mm (VSG) Middle: sandblasted / stained / float coated Inside: laminated safety glass 6mm (VSG)
Panel thickness	44mm	44mm
Profiles thickness (frame / door leaf)	RK Standard: 75mm / 75mm RK Standard Classic I: 85mm / 75mm	RK Modern: 75mm / 75mm RK Modern Classic I: 85mm / 75mm
Safety	Secured by Design PAS24:2016	Secured by Design PAS24:2016
_d Hinges	ES 2420 Flag hinge (standard) ES 2400 Rollband hinge ES 2450 Concealed door hinge 90° ES 2460 Concealed door hinge 160°	ES 2420 Flag hinge (standard) ES 2400 Rollband hinge ES 2450 Concealed door hinge 90° ES 2460 Concealed door hinge 160°
	RK Standard: inwards / outwards RK Standard Classic I: inwards	RK Modern: inwards / outwards RK Modern Classic I: inwards

#### **RK EXCLUSIVE**

**RK Exclusive** 



RK Exclusive Classic I





0,72 W/m<sup>2</sup>K

75mm



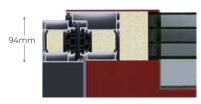
RK Exclusive: 75mm / 75mm RK Exclusive Classic I: 85mm / 75mm RK Exclusive Classic II: 95mm / 75mm

#### Secured by Design PAS24:2016

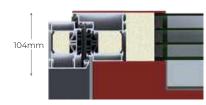
ES 2420 Flag hinge ES 2400 Rollband hinge (standard) ES 2450 Concealed door hinge 90° ES 2460 Concealed door hinge 160º

RK Exclusive: inwards / outwards RK Exclusive Classic I: inwards RK Exclusive Classic II: inwards

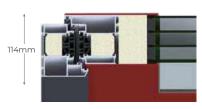
#### **RK PREMIUM**



**RK Premium** 



RK Premium Classic I



**RK Premium Classic II** 

0,67 W/m<sup>2</sup>K

Outside: laminated safety glass 6mm (VSG) Middle I: sandblasted / stained / float coated Middle II: float coated glass Inside: laminated safety glass 6mm (VSG)

94mm

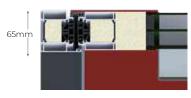
RK Premium: 75mm / 94mm RK Premium Classic I: 85mm / 94mm RK Premium Classic II: 95mm / 94mm

Secured by Design PAS24:2016

RK Premium: inwards

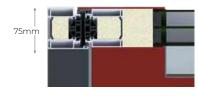
ES 2420 Flag hinge ES 2400 Rollband hinge (standard) ES 2460 Concealed door hinge 160º

#### **RK ENTRE**



**RK Entre** 

#### **RK PIVOT**



**RK Exclusive** 

<sup>2</sup> K	0,72 W/m²l

Outside: laminated safety glass 6mm (VSG) Middle: sandblasted / stained / float coated Inside: laminated safety glass 6mm (VSG)

65mm 75mm

RK Entre: 65mm

0.90 W/m<sup>2</sup>

Secured by Design PAS24:2016

ES 2400 Rollband hinge (standard)

RK Entre: inwards / outwards

 $^{2}K$ 

Outside: laminated safety glass 6mm (VSG) Middle: sandblasted / stained / float coated Inside: laminated safety glass 6mm (VSG)

RK Exclusive: 75mm / 75mm

Secured by Design PAS24:2016

RK Pivot hinge

RK Exclusive: inwards / outwards

# **COLOURS & FINISHES**

RAL 9016 Traffic White	RAL 9010 Pure White	<b>RAL 9006</b> White Aluminium	<b>RAL 9007</b> Grey Aluminium	RAL 7001 Silver Grey	<b>RAL 3004</b> Purple Red	RAL 6005 Moss Green	RAL 7015 Slate Grey
Gloss   Matt   Microstructure	Matt   Microstructure		Matt   Microstructure	Matt   Microstructure	Matt   Microstructure	Matt   Microstructure	Matt   Microstructure
<b>Sheffield Oak Light</b> Wood effect - foil F4563081	Sheffield Oak Grey Wood effect - foil F4363086	<b>Winchester</b> Wood effect - foil 49240	Natural Oak Wood effect - foil 3118076-168	Golden Oak Wood effect - foil 2178001-167	<b>Sierra</b> HD Wood effect	<b>Golden Oak</b> HD Wood effect	<b>Walnut</b> HD Wood effect
<b>Oxide Moro</b> Ceramics	<b>Oxide Nero</b> Ceramics	<b>Ossido Bruno</b> Ceramics	<b>Ossido Nero</b> Ceramics	<b>Naturali Nero</b> Ceramics	<b>Concrete imitation</b> Coating	<b>Graphite Shadow</b> Coating	<b>Rust imitation</b> Coating

Design your door online ...with endless design possibilities, you can create your bespoke entrance....

<b>RAL 7016</b> Anthracite Grey	<b>RAL 8017</b> Chocolate Brown	<b>RAL 7021</b> Black Grey	<b>RAL 9005</b> Jet Black	Light Dun	- Dark Dun	<b>Sparkling Iron</b> Metallic - microstructure	DB 703 Metallic - microstructure
Matt   Microstructure	Matt   Microstructure	Matt   Microstructure	Matt   Microstructure	Microstructure	Microstructure	Microstructure	Microstructure
<b>Wenge</b> HD Wood effect	<b>Beech Antique</b> HD Wood effect	<b>Winchester</b> HD Wood effect	Black Wood HD Wood effect	<b>Silver Grey Oak</b> HD Wood effect	<b>Fine Oak</b> HD Wood effect	<b>Dark Cherry</b> HD Wood effect	<b>Light Cherry</b> HD Wood effect
<b>Old Rustic Oak</b> Wood decor	<b>Dark Sonoma Oak</b> Wood decor	<b>Rustic Oak</b> Wood decor	<b>Antique Textured Copper</b> Metallic	Antique Textured Bronze Metallic	<b>Antique Bronze</b> Metallic	Rustic Steel Metallic	<b>Antique Copper</b> Metallic
			T.L				
							A SWEET
				1.00			25

# **HANDRAILS**

**ES 40**600, 800, 1000, 1200, 1400, 1600, 1800mm
Diameter: ø30mm

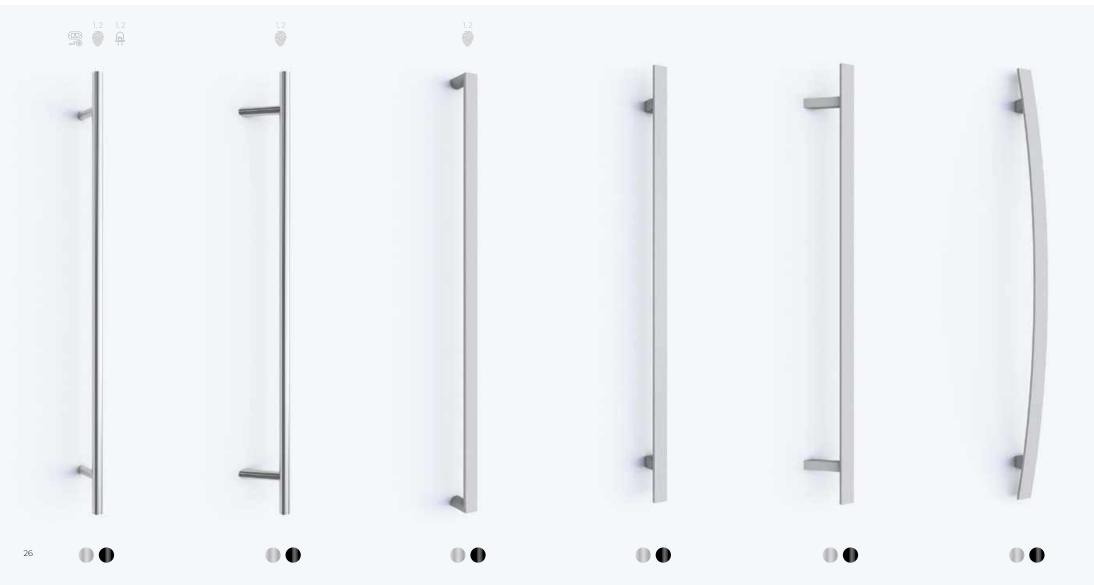
**ES 30**600, 800, 1000, 1200, 1400, 1600, 1800mm
Diameter: ø30mm

**ES 46**600, 800, 1000, 1200, 1400, 1600, 1800mm
Diameter: ø40mm

**ES 60**600, 800, 1000, 1200, 1400, 1600, 1800mm
Section: 40x10mm

**ES 70**600, 800, 1000, 1200, 1400, 1600, 1800mm
Section: 40x10mm

**ES 90** 600, 800, 1000, 1200mm Section: 40x10mm











colour



Gold colour



27

ES 80

400, 600, 800, 1000, 1200, 1400, 1600mm Section: 40x10mm

#### ES 130

400, 600, 800, 1000, 1200, 1400, 1600mm Section: 30x20mm

#### ES 105

600, 800, 1000, 1200, 1400, 1600, 1800mm Section: 40x20mm

#### ES 104

600, 800, 1000, 1200, 1400, 1600, 1800mm Section: 30x20mm

#### Digital door viewer

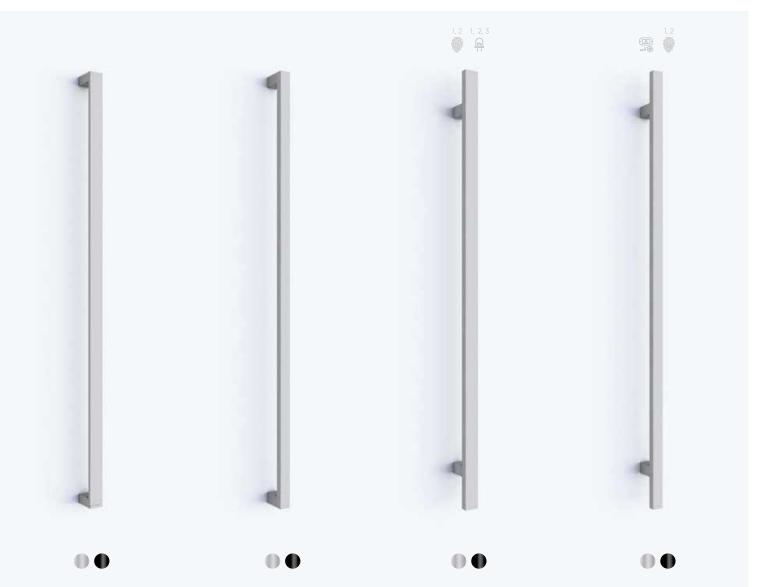


#### Finger scanner ekey ARTE / ekey ARTE Bluetooth



#### LED - lighting

1. Spot LED lighting in handrail fixings 2. Spot LED lighting in handrail 3. LED- stripe in handrail LED colours: cold white, warm white, blue, green, red.



# **HANDRAILS**

ES 140 ES 160 ES 50 ES 170 ES 200 ES 210 600, 800, 1000, 1200, 1400, 1600, 1800mm 1000mm 600, 800, 1000, 1200, 1400, 1600mm 1600mm 800, 1200, 1600mm 800, 1200, 1600mm Section: 40x20mm Section: 40x10mm Diameter: ø30mm Section: 40x10mm Diameter: ø40mm Diameter: ø40mm Ceramics I Glass I Wood effect Jatobe wood Jatobe wood

#### Colours of handrails











Chrome

Stainless steel

colour

Gold colour

ES 320

Stainless steel handrail 420x50mm

ES 270

Stainless steel handrail 60x550mm

ES 300

Stainless steel handrail 180x180mm

ES 240

Stainless steel handrail 340x140mm

ES 290

Stainless steel handrail 290, 310mm































ES 280

Stainless steel handrail 440x80mm

#### ES 250

Stainless steel handrail 480x65mm

#### ES 260

Stainless steel handrail 480x65mm

ES 330

Recessed handrail 400x48mm

ES 310

Stainless steel handrail 305, 325mm































# Time for the final touch...

#### Surface colours















RAL palette

Inner handle on long plate with return springstainless steel



ES 2690

Inner handle on round rosette with return spring-stainless steel







#### ES 2680

Inner handle on oval rosette with return spring-stainless steel



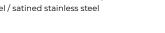


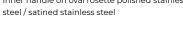




ES 2660

Inner handle on oval rosette polished stainless











#### ES 2675

Inner handle on oval rosette- stainless steel







#### ES 2630

Inner handle on square rosette- stainless steel







#### ES 2695

Inner handle on hidden rosette with return spring-stainless steel







#### ES 2696

Inner handle on hidden rosette with return spring-stainless steel







# **Smart access systems...**

#### ES2050 keypad

Keyless entry Convenient remote opening Automatic push notifications Key fob entry Digit code entry Wall or frame mounting



#### Ekey D line model

Keyless entry Convenient remote opening Automatic push notifications Practical virtual assistant



#### ES 2010 / ES 2016

Finger scanner ekey ARTE



ES 2085

Finger scanner for wall mounting



#### ES 2087

Finger scanner for door mounting

















ES 7010

House number plate I round



House number plate I oval



House number plate 1 rectangular



ES 7040

House number plate I square



ES 2420

Two-piece flag hinge, series 4 colours: white, EV1 silver, Alunox, RAL



#### ES 2400

Three-piece roll band colours: white, EV1 silver, Alunox, RAL



ES 2460

PREMIUM hinge VL stainless steel, max. 160º opening-hidden



ES 2450

VL- door hinge zinc coated, max 90° opening / unavailable in RK Premium system



ES 2100

Electric door opener with daytime release ES 2110

Electric door opener without daytime release



ES 2320

Overhead, hidden door closer with slide rail



ES 2300

Overhead door closer with guide rail and arm Colours: white, EV1 silver, brown



Opening limiter concealed 110°



Electronic peephole

ES 4035 LCD Monitor flush



ES 4030

LCD Monitor surface mounted



ES 3400

Alunox scratch protection flush- embedded outside

#### ES 3200

Alunox scratch protection flush- Alunox scratch protection flush- Alunox scratch protection flushembedded outside

#### ES 3300

embedded outside

#### ES 3500

embedded outside

#### ES 3510

Alunox scratch protection flush with built finger scanner ekey ARTE- embedded outside



ES 2610

ES 2615

Stainless steel safety rosette with cylinder protection







ES 3020

Skirting plate Alunox- flush



#### ES 3021 Skirting plate Alunox- flush







Skirting plate Alunox- 3D



LED colours: cold white, warm white, blue, green, red.

ES 2211 BKS safety profile cylinder with thumbturn

#### ES 2217

BKS Livius safety profile cylinder with security card

#### ES 2200

Lock BKS Janus safety profile cylinder with security card according to DIN EN 1303 and DIN 18252

#### ES 2700

Hinge side securing-hold bolts (2 pieces)







Stainless steel safety rosette with cylinder protection

Stainless steel safety rosette with cylinder protection







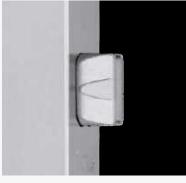


### **ACCESSORIES**



#### Automatic latchbolt

Simply allow the door to fall shut: as soon as the door is shut, the automatic latchbolts automatically throw 20mm and are secured to prevent them being forced back- the door is locked when just pulled shut. These locking systems can be opened at any time via the lever handle from the inside and by key from the outside.



#### Massive bolt (MR)

The GU-SECURY MR system provides you with a multi-point lock which is protected from being sawn through or forced back- with two or four MR bolts depending on the requirements.



#### Automatic double latchbolt

The particulary robust, self-locking system GU-SECURY Automatic 4 e.g. for house and apartment doors. Two MR bolts and two automatic latchbolts automatically throw 20mm when the door is pulled shut and are secured against being forced back.



The safe T-catch is easy and convenient to operate via the thumbturn

colours: EV1 silver, white, stainless steel



Safe –T-catch activated from the inside

From the inside activated thumbturn can be deactivate outside using the



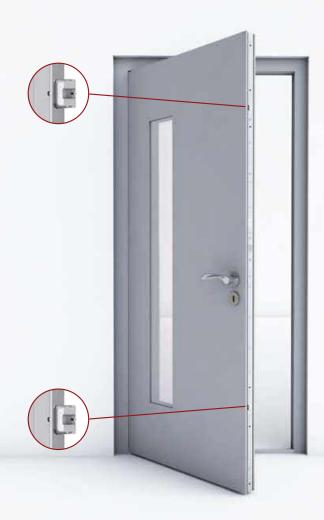
#### Double bolt (DR)

The GU-SECURY DR multi- point lock rolls the benefits of the SH (Hook bolt) and MR bolt into one double bolt. The lock geometry allows the same frame locking elements used with the GU-SE-CURY Automatic 4 system (with Automatic double latchbolt) to be used.

## **GU-SECURY**

#### **GU-SECURY Automatic safety:**

Just put the door shut - automatically without closing -so comes into force the multi-point lock with 20mm throw. Two latching deadbolts will be automatically bolt and blocked from being pushed back. Just today comes a major technical advance in the perfect safety features of entrance doors.



Do you want your front door to be freely accessible by day? The GU-SECURY Automatic TE system enables you to manually override the automatic locking function so the door is released during the day.

#### ES 1100

GU-SECURY Automatic three- fold lock, stainless steel

#### ES 1150

GU-SECURY Automatic three- fold lock, with day release function, stainless steel

#### ES 1200

GU-SECURY Automatic 3 With A-Opener three-fold lock, stainless steel

#### ES 1000

GU-SECURY MR2 three- fold lock, stainless steel

#### ES 1400

GU-SECURY Automatic 3 with the safe T-catch TSH three-fold lock, stainless steel

#### ES 1500

GU-SECURY MR2 With the safe T-catch TSH three- fold lock, thumbturn, colours: white, EV1 silver, stainless steel

#### ES 1300

GU-SECURY Automatic 4 five- fold lock, stainless steel

#### ES 1310

GU-SECURY Automatic 4 with A-Opener five- fold lock, stainless steel

#### ES 1350 GU

GU-SECURY DR4 five- fold lock, stainless steel

#### ES 1700

GU-SECURY Automatic 5 five- fold lock, stainless steel

#### ES 1750

GU-SECURY Automatic 5 with A-Opener five- fold lock, stainless steel

#### ES 1900

GU-SECURY Automatic 6 seven- fold lock, stainless steel

#### ES 1910

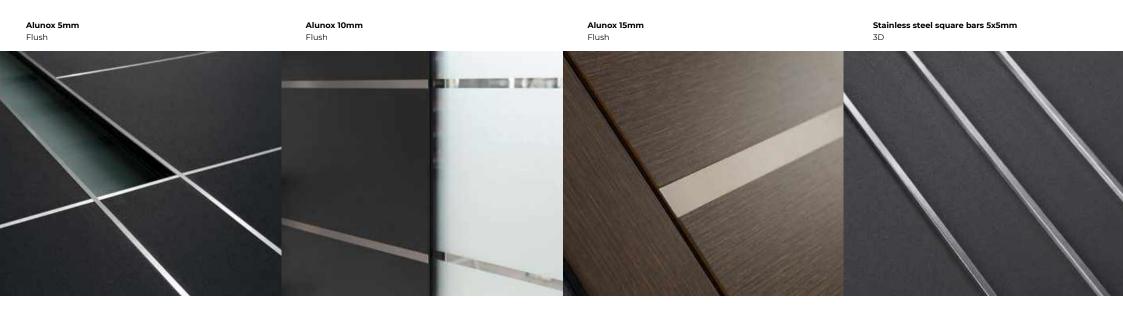
GU-SECURY Automatic 6 with A- Opener seven- fold lock, stainless steel

#### ES 1950

Roto DoorSafe Eneo C/CC total electromechanical locking and unlocking five- fold lock, stainless steel



# **APPLICATIONS GROOVES**





# **GLASS**

Step glass



Get to know the solution that attracts the attention of the most demanding customers. Elegant, pure and slender pane of glass ideally integrated within the whole. Uncompromising perfection and flawless smoothness.

Innovation in which you will take delight in.

Master- Carre transparent glass



Chinchilla transparent glass



Mirror



Master- Point transparent glass



Antisol / Stopsol black



**Mirror** grey



**Satinato** frosted glass



Antisol / Stopsol grey



**Mirror** brown



Master- Ligne transparent glass



Antisol / Stopsol brown



Transparent glass



### **SECURE** DOORS

Using the same German profile and components, all our doors are manufactured in the same purpose built factory and all our doors have PAS24: 2016 and Secured By Design accreditation as standard.

We know we have excellent products to shout about and Secured by Design provides us with a coveted endorsement from a security perspective and highly respected industry body. Unlike many companies, we wanted our entire suite, not just one or two doors or an item, to be accredited by Secured by Design to show our customers that all our doors are secure and that when we do something, we do it properly and thoroughly.

#### The importance of third party certification and testing.

Third party certification is where an independent body reviews the manufacturing process of a product and independently determines that the product manufactured complies with specific standards for safety, quality and performance.

#### PAS 24: 2016

#### PAS 24: 2016 - What is it?

PAS24: 2016 was produced by British Standards Institute (BSI) as a method of assessing the security performance requirements of external doors and window types. The levels and methods of attack experienced in the UK and associated with an opportunist burglar are specified. The burglary attempts covered by the standard are those which avoid noise and unnecessary risk. The time spent attempting to gain entry is limited to replicate the time pressures of an opportunist burglar.

- Security hardware and cylinder test
- Manipulation test
- Manual attacks Infill manual test
- Infill mechanical load test
- Manual cutting test
- Mechanical loading test
- Manual check test
- Impact testing

#### **Secured by Design**



#### Secured By Design - What is it?

Secured by Design is an initiative developed and owned by the Association of Chief Police Officers (ACPO). The purpose of SBD is to incorporate crime prevention into the design of fenestration products and new housing developments (Brooke, 2013). 91% of all crime recorded in 1987 was property related.

Secured By Design was created in 1989 the scheme is enforced by a team of around 200 Crime Prevention Design Advisers (CPDA) or Architectural Liaison Officer (ALOs) who operate and contribute to it on a daily basis.

SBD is split into two main sections. Part one is concerned with the aspects of external spaces on a building development such as lighting, parking and surveillance. Part two focuses on the security, weather performance, strength and the durability of the windows and door sets.

#### Secured by Design, does it work?

Research highlights that SBD housing developments suffer up to 75% less burglary when they are compared to a non SBD development; this is compelling evidence that following the SBD guidelines will cut down the damage and cost caused by such crime

Teedon et al (2009) findings of a new development in the Glasgow housing association show total house breaking crimes had decreased by 26% in the SBD area, and that attempted house breaking had decreased by 59%.

#### The requirements of Secured by Design

SBD specifies that windows and doors manufacturers applying for SBD membership must be certified against a certification scheme operated by a UKAS approved third party certification body, involving factory production control audits. The current SBD requirements are more stringent than ever before, with windows and doors subjected to the following regime.

- Third Party Certification for fabricator. A Factory production control (FPC) audit will be
  used to establish the initial and ongoing ability of the manufacturer to fabricate products
  covered by a WinMark certification Scheme.
- PAS24:2012 Enhanced security testing
- BS 6375-1 Weather performance testing
- BS 6375-2 Strength and durability testing
- BS 6375-3 Additional performance characteristics testing



## **ARCHITECTS** RESOURCES

We all admire modern entrances and to assist Architects and other professionals specify our contemporary entrance doors, RK Door Systems are listed on the RIBA's product selector, NBS plus and NBS National BIM Library.

Our team can also advise on the most appropriate door system depending on the property or development, from residential to commercial.

Please feel free to contact us for more information.



#### **RIBA Product Selector**

For architects and construction professionals. Download brochures, detailed product specs, including NBSPlus and BIM specifications and more.



#### **NBS National BIM Library**

You can specify RK Door Systems in your plans. Browse our comprehensive NBS Product Specifications for information on all our door profiles and models.



#### **NBS Plus Library**

NBS specification products created by NBS for RK DOOR SYSTEMS LTD. Each product clause is authored in NBS format and is intended for inclusion in project specifications.



#### Design your door online

...with endless design possibilities, you can create your bespoke entrance...



Let's make an entrance

